

F. W. WOOD, ART OF PRODUCING STEP-BY-STEP MOVEMENTS, APPLICATION FILED NOV. 13, 1918.

## UNITED STATES PATENT OFFICE.

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ART OF PRODUCING STEP-BY-STEP MOVEMENTS.

1,408,555.

Specification of Letters Patent. Patented Mar. 7, 1922.

Application filed November 13, 1918. Serial No. 262,313.

To all whom it may concern:

Be it known that I, FRANK W. WOOD, a citizen of the United States, residing at New York, in the county of New York and State of New York, have invented new and useful Improvements in the Art of Producing Step-by-Step Movements, of which the following is a specification.

This invention relates to improvements 10 in the art of producing step-by-step movements to a rotatable element, pertaining more particularly to that type of such inventions wherein the element movements are provided by the resultant action of a 15 plurality of magnetic circuits.

For the purpose of explaining the present invention, I have shown it as employed in connection with a motor for electric telegraphs or signals, but it will be understood 20 that the invention is not limited to such particular use, being adapted for service in other connections where it is desired to provide a step-by-step operation through a comparatively large number of positions by 25 the use of a minimum of field magnets and

at the same time provide for accurate positioning of the rotating element in either of the steps or positions.

In apparatus designed for signalling pur-30 poses, as for instance ships' telegraphs, it has been the practice to locate a dial or pointer on the shaft or other part of a rotating element, the step-by-step movements of the latter being arranged to shift the

35 position of the indicator in such manner as to deliver the predetermined signal. A common form of such apparatus is designed to locate the indicator in either one of ten positions through the action of groups of

- 10 magnets arranged in parallel to co-operate with two polarized elements carried by the rotating element, the grouping being changed to provide the element movements. One form of such apparatus—shown, for
- 45 instance, in the prior patent granted to me June 23, 1914, No. 1,100,860—employs five sets or pairs of field magnets, the pairs being axially alined and connected in series with each magnet having a pole piece
  50 adapted to co-operate with a polarized ele-
- ment; by means of a suitable circuit make and break device for the circuits of the field magnets various groups of the field magnet circuits can be completed, thus en-

55 ergizing the pole pieces of predetermined tablished in maintaining the rotating ele- 110

field magnets to provide that co-operation with the polarized element necessary to produce the step-by-step operation.

The present invention is designed to increase the total number of step positions 60 in which it is possible to accurately position the rotating element without the necessity of increasing correspondingly the number of field magnets or polarized elements, this result being obtained by changing the gen- 65 eral character of the groupings of the magnet circuits, and by providing a change in the polar configuration of the polarized elements, it being understood of course that the circuit make and break device will be 70 changed to meet the changed conditions. For instance, instead of obtaining only the ten position operation by the use of the five sets or pairs of magnets disclosed in the patent referred to, the number of such 75 positions can be increased to twenty, doubling the number heretofore obtained, the movements of the rotating element to each position being with certainty and providing an accurate location of the element in such 80 position. Obviously, the principles of the invention may be applied to structures employing a greater or less number of such sets or pairs of magnets; for instance, motors having three, nine or fifteen of such 85 sets or pairs may be operated in accordance with these general principles, these simply being examples of the possibilities of application, the present disclosure being of the five-set form. 90

The principal characteristic of the present invention is that of forming the polar end of each polarized element with a plurality of salient poles, each element having more than two of such poles equally spaced-the 95 particular form shown herein utilizing four salient poles since the particular embodiment is designed to double the number of step positions heretofore obtained. Another characteristic is that of producing the step- 100 by-step movements through varying the number of active magnetic circuits, a minimum number being employed in advancing an element to and maintaining it in one of the step positions, the succeeding advance 195 being provided by establishing an additional magnetic circuit effective on the polarized structure, this additional circuit being maintained in addition to those previously es-

ment in its advance position; the succeeding advance movement of the rotating element is produced by rendering one of the first-established circuits inactive, thus again re-5 ducing the number of active magnetic circuits to the former minimum number, the structural difference being, however, that during the advance of the two steps one field was thereby rendered inactive and an-10 other added to take its place. By the combined action of these characteristics, the number of steps possible in a complete revolution of the rotating element is not only doubled but each step is provided positively 15 and with accuracy, the definite polar area of the salient pole formation producing the effect of a magnetic lock which ensures that the movements will be of definite length and free from the over-running or under-run-

20 ning or other oscillatory effects.

nature of which will be readily understood as the invention is hereinafter disclosed. said invention consists in the methods and

25 apparatus for exemplifying the same hereinafter more fully disclosed, illustrated in the accompanying drawings, and more particularly pointed out in the appended claims.

In the accompanying drawings, in which 30 similar reference characters indicate similar parts in each of the views,-

Figure 1 is a sectional view of a structure adapted to illustrate the principles of the invention, the section being taken on 35 line 1-1 of Fig. 2.

Fig. 2 is a sectional view of the same taken on line 2-2 of Fig. 1.

Figs. 3 to 6 are diagrammatic views respectively showing parts of Fig. 1 in suc-40 ceeding step positions of the rotating ele-

ment. Fig. 7 is a diagrammatic view illustrating magnetic circuits.

Fig. 8 is a wiring diagram for the form 45 of apparatus shown in Fig. 2.

While the structure of Figs. 1 and 2 is of one specific embodiment only of apparatus employed by me in carrying out the principles of the invention, it will be understood 50 that this structure is illustrative only both as to structure and number of field magnets employed, the invention not being limited

in these respects. For explanatory purposes a brief description of the specific form is 55 given.

15 indicates an insulating base on which the structure is mounted, this base carrying suitable contacts 16, corresponding in number and properly arranged to provide elec-60 trical connection with the several field mag-

nets indicated respectively at 17, 18, 19, 20 and 21. In the embodiment shown, the magnet structure is designed to be removable bodily from the base and hence the partic-\$5 ular form of connection between a magnet

and its contact 16 is automatically engageable, this being provided by contact 22 for each magnet, contacts 16 and 22 having contact engagement when the parts are assembled.

These magnets are mounted on and insulated from a plate 23, this plate carrying the several magnet cores to the other ends of which are secured the pole pieces 24, 25, 26, 27 and 28 of these magnets.

17<sup>a</sup>, 18<sup>a</sup>, 19<sup>a</sup>, 20<sup>a</sup> and 21<sup>a</sup> designate the magnets of a second group, these being axially alined with those of the first group and spaced therefrom by an insulating spacing ring 29<sup>×</sup>, said second group having pole 80 pieces 24ª, 25ª, 26ª, 27ª and 28ª opposite the pole pieces of the first group, a plate 29 connecting the cores of the second group at the opposite end of the magnets.

Each pair of alined magnets—for instance 85 To these and other ends, therefore, the 17 and 17ª-are connected in series and wound in the same direction, thus producing polarities of opposite sign in the re-spective pole pieces 24 and 24<sup>\*</sup>. Each pair of field magnets is also electrically connected 90 to one of the segments of a circuit make and break device, as shown more particularly in Fig. 8, the leads extending to the first group of magnets; and as shown in said figure the second group of magnets are indi- 95 vidually connected to a common terminal shown diagrammatically as in the form of a ring conductor 40 to which the magnet terminals are secured.

> The several pairs of field magnets are 100 shown as arranged symmetrically about a shaft 30 in a concentric relation to such shaft with the magnet pole pieces extending in radial directions relative thereto. This provides for equal spacing of the magnets and 105 equal distances between adjacent pole pieces.

> Shaft 30 is shown as mounted in plates 23 and 29 and forms the axis of an independent pair of alined magnets 31 and 31<sup>a</sup> secured respectively to said plates 23 and 110 29 and held against rotation. The cores of 29 and held against rotation. magnets 31 and 31<sup>a</sup> are secured to the shaft and are rotatable relative to the magnets, said cores each carrying a pole piece, these being indicated at 32 and 32\*. Magnets 31 and 115 31<sup>a</sup> are connected in series and wound in the same direction as in the pairs of field magnets, but have their opposite terminals directly connected to the opposite sides of the source of electrical supply, thus retain- 120 ing them permanently energized, with the result that pole pieces 32 and 32ª each have the characteristics of a polarized element of definite sign, the two elements being of opposite sign.

The outer end of the shaft is shown as carrying an indicator 33 of suitable type, the purpose of the apparatus shown being to provide step-by-step movements to the latter.

As shown in Fig. 1, each of pole pieces 130

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of salient poles, these being shown as four in number and indicated respectively as a,

b, c and d for pole pieces 32, and a', b', c'
5 and d' for pole piece 32<sup>a</sup>. These poles are uniformly spaced and may be of equal polar area. While I have shown the number of salient poles as four in each pole piece, it will be understood that this may be varied

10 to meet conditions of operation and service, the essential being that the number be greater than two in each of the pole pieces. The manner of wiring the apparatus shown and described is illustrated diagram-

15 matically in Fig. 8, 34 indicating a circuit make and break device one element of which is shown as a pair of brushes 35 and 35° movable in unison and respectively connected to opposite sides of a source of elec-

trical supply, the other element being shown as a member 36 carrying a plurality 20 of segments, shown as five in number and indicated at m, n, o, p and q, the number corresponding to the number of pairs of

25 field magnets shown, these segments being insulated from each other. As will be understood the number of segments will vary as the character of the apparatus is changed, the number generally corresponding to the 30 number of pairs of field magnets being

utilized. The segments are connected to the respec-

tive field magnets of the first group, the particular arrangement disclosed showing the 35 following connections by suitable leads: m

with 17, n with 18, o with 19, p with 20 and q with 21.

Fig. 8 represents the position of the circuit make and break elements when the ap- plate 29. This movement of pole piece 32<sup>a</sup>

40 The electric circuits closed in this position are from line A to brush 35, segment m magnet. 17. magnet 17<sup>a</sup>, conductor 40 and return to brush 35<sup>a</sup> in the form of parallel circuits

- 45 from conductor 40 through magnet 19ª, magnet 19 and segment o, and through magnet 20<sup>a</sup>, magnet 20 and segment p, brush  $35^a$ bridging segments o and p and being con- nected to line B.
- As will be understood this has the effect 50 of energizing three of the five pairs of field magnets, one magnet of each pair, however, being inactive in the production of a magnetic circuit affecting the rotating element
- 55 by reason of the fact that pole pieces 32 and 32<sup>a</sup> extend radially in opposite directions. Hence, the completion of the circuits just described serves to produce three effective magnetic circuits, one through the
- so core of magnet 17<sup>a</sup>, pole piece 24<sup>a</sup>, pole piece 32<sup>a</sup>, core of magnet 31<sup>a</sup> to plate 29, the other two magnetic circuits being in parallel, one extending through the core of magnet 19, pole piece 26, pole piece 32. the

ss core of magnet 31 to plate 23, the other run-

32 and 32<sup>a</sup> have their polar faces in the form ning through the core of magnet 20 and its pole piece 27 to pole piece 32 and then as before.

> Owing to the location of the several stationary pole pieces and the salient pole 70 formation, of pole pieces 32 and 32<sup>a</sup>, it will be readily seen from Fig. 1 that all of the salient poles of pole piece 32ª will be located opposite the polar face of pole piece 24ª, while the salient poles of pole piece 32 75 are located opposite the polar faces of pole pieces 26 and 27, two of the salient poles being opposite pole piece 26 and two op-posite piece 27. This provides a balanced relation in the fields thus produced and 80 magnetically locks the rotating element in this position.

If, at this time, brushes 35 and  $35^{a}$  be shifted so as to cause brush 35 to also contact with segment *n*-brush 35<sup>a</sup> still bridging 85 segments o and p—an additional electric circuit is completed running from line A through brush 35, segment n magnet 18, and magnet 18<sup>a</sup> to ring 40 and return through either or both of the return circuits pre- 90 viously described to brush 35<sup>a</sup> and line B. The completion of this additional electric circuit energizes field magnets 18 and 18ª, and since pole piece 25<sup>a</sup> is located in proximity to pole piece 32<sup>a</sup>, the previous balanced 95 condition will be disturbed by the magnetic influence of pole piece  $25^{a}$ , with the result that pole piece 32<sup>a</sup> will be drawn clockwise in Fig. 1 until salient pole d' is brought opposite pole piece  $25^{a}$  and completes an 100 additional magnetic circuit through the core of magnet  $18^{a}$ , pole piece  $25^{a}$ , pole piece  $32^{a}$  (salient pole d'), the core of magnet  $31^{a}$  and paratus is in the position shown in Fig. 1. causes a corresponding movement of both 105 polarized elements with the result that the shifting action changes the relative arrangement of salient poles to the pole pieces, two of the field magnet pole pieces— $2\hat{4}^a$  and 28facing three salient poles, while magnet pole 110 pieces 25<sup>a</sup> and 27 each face one salient pole, completing four effective magnetic circuits instead of the three utilized in the previous position, an increase of one magnetic circuit 🤇 🔅 to the previously established magnetic cir- 115 cuits. Since the polar areas of the salient poles are definite, the movement into the new position is not only positive but carries the polarized elements to this position with accuracy and without any material oscillation 120 of the rotating element, the parts being magnetically locked in this position through the balanced relation which is thus again established. This position of the parts is shown in Fig. 3. 125

If brushes 35 and 35<sup>a</sup> are again shifted in an advance direction to the succeeding position, brush 35ª will pass out of contact with segment o, thus breaking the electric circuit through the pair of magnets 19 and 19ª 130

and thereby breaking the magnetic circuit which had been established through salient pole d, thus again disturbing the balanced condition of the polarized elements and 5 which is immediately restored by shifting of the rotating element to the succeeding position (Fig. 4), the two electric circuits through magnets 17 and 18 having a common return through magnets 20<sup>a</sup> and 20 and 10 thereby restoring the operating conditions of three magnetic circuits with the difference that the parallel return condition of Fig. 1 is substituted by the single return of Fig. 4, the parallel relation being transferred from 15 the negative to the positive side of the struc-In the new position the salient poles ture. of pole piece 32ª are equally divided between pole pieces 24<sup>a</sup> and 25<sup>a</sup>, while the salient poles of pole piece 32 are common to pole

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20 piece 27.
In the advance of the rotating element to the succeeding position or step (Fig. 5), the four magnetic circuit condition is again produced by rendering magnet 21<sup>a</sup> active
25 through shifting of brushes 35 and 35<sup>a</sup> to the succeeding position, brush 35<sup>a</sup> taking its first position on segment q so that it bridges segments p and q. Establishing this additional electric circuit renders pole piece 28<sup>a</sup>
30 active to affect the previous position of the polarized elements, the latter advancing to bring salient pole a to its position relative to pole piece 28<sup>a</sup>, the change leaving salient pole a' active with pole piece 24, the re-35 maining three salient poles of each polarized element being active respectively with pole pieces 25 and 27<sup>a</sup>.

The succeeding position or step is produced by again reducing the number of electric
40 circuits through shifting of brushes 35 and 35<sup>a</sup>, the circuit through magnet 17 being broken, leaving the circuits of magnets 18, 20<sup>a</sup> and 21<sup>a</sup> completed, again establishing the condition of three magnetic circuits through
45 movement of the polarized elements toward the condition of balance (Fig. 6) all of the salient poles of element 32 operating with pole piece 25, the salient poles of element 32<sup>a</sup>, being equally divided between pole
50 pieces 27<sup>a</sup> and 28<sup>a</sup>.

Comparison of Figs. 1 and 6 will show that the same general electrical and magnetic conditions exist in the two positions, the difference being that the single magnetic 55 circuit on the positive side has been changed from magnet 17 to magnet 18, and that magnet 21<sup>a</sup> has been substituted for magnet 19<sup>a</sup> on the negative side, advancing the rotating element an angular distance of 72°. In 60 reaching this position, the rotating element has passed through three intermediate positions or steps in each of which the magnetically-locked conditions were present so that the rotating element could be positively and 65 accurately maintained in each of such posi-

tions if desired. As will be understood, the step movements of the rotating element thus provided are each of an angular distance of  $18^{\circ}$ , and by continuing the advancing movements of brushes 35 and  $35^{\circ}$  until each has 70 passed through all of the positions of the circuit make and break device, this general cycle of successive increase and decrease by one in the number of magnetic circuits, this cycle can be repeated until the polarized ele-75 ments also have made a complete revolution, carrying the rotating element through a succession of twenty positions or steps.

From the above it will be clear that at no time is there activity concurrently of all of 80 the pairs of field magnets, the activity being of the succession of three and four of such pairs, but in traversing the entire revolution, all of the pairs will have been active at various times. For instance, when the ad- 85 vancing movements of the rotating element have reached the position shown in Fig. 5 (Fig. 1 being assumed to represent the first step), each of the five pairs of magnets will have been made active. While this is a char- 90 acteristic of the five or more pole structures, the three-pole structure does not have this characteristic, since in each alternate position all of the pairs will be active.

It is apparent that by suitably energizing 95 selected magnets in the method disclosed the shaft and indicator carried thereby may be made to assume 20 different positions. In a complete cycle of operation, which includes a complete step-by-step rotation of the shaft 100 in the manner described, it will be apparent that each pair of magnets will be active for seven successive steps, then inactive for three steps, and then again active for the succeeding seven steps, the latter period of activity 105 affecting the opposite pole piece from the one influenced by the former period of activity, and utilizing the opposite magnet of the juxtaposed pair.

It will be noted that during the advancing 110 movements of a polarized element in one direction, the activity of salient poles relative to a field magnet pole piece is progressively from minimum to maximum and then return to minimum, each of the poles, however, 115 being active in each position, any change from the maximum with a pole piece placing the remaining poles in operative relation to an adjacent pole piece with which the change in number is reverse to that taking 120 place with respect to the first pole piece.

While I have herein shown and described one way in which the principles of the present invention may be utilized, it will be readily understood that the disclosure is 125 more or less illustrative, it being obvious that changes or modifications therein may be required or found desirable in meeting the various exigencies of use. I desire to be understood, therefore, as reserving the right 150

to make any and all such changes or modifi- magnets each provided with a pole piece, a cations as may be found essential or desirable rotor cooperating therewith and including a insofar as the same may fall within the spirit and broad scope of the invention as expressed in the accompanying claims.

And while I have herein referred to the apparatus as of the step-by-step type, having all of the advantageous characteristics, of that type, it is to be understood, of course,

- 10 that the particular construction shown has the additional advantage of direct reading, in that the particular arrangement will permit the indicator to pass direct to the proper
- point without step-by-step action. That is, 15 the position of the magnet at any time is positive and definite, being independent of its previous position; so that, should the current be interrupted and the rotating element displaced, the restoration of the cur-
- rent will return the indicator to a correct 20 position, as indicated by the particular position of the circuit make and break mechanism.
- Having thus described my invention, what 25 I claim as new is:

1. In an electric indicator having a rotor comprising a plurality of polarized elements and a stator comprising a series of at least

- four magnetic windings having pole pieces 30 cooperating magnetically with said polar-ized elements and so arranged that the action of less than the total number of windings will hold the polarized elements in a predetermined position, the method of shift-
- 35 ing the polarized elements which consists in varying in successive steps the number of windings energized so as to produce more than two positionings of a polarized element between stator windings and in energizing
- 40 at each step a series of at least three windings and less than the whole series of windings with the windings energized at each step taking in more than two right angles about the rotor whereby a substantially bal-

45 anced and interlocking relation is provided at each step between the stator and the rotor. 2. In an electric indicator of the type recited in claim 1, the method of shifting the

- polarized elements which consists in first in-50 creasing and then decreasing the number of windings energized so as to produce more than two positionings of a polarized element between adjacent stator windings and in energizing at each step a series of at least three
- 55 windings and less than the whole series of windings with the windings energized at each step taking in more than two right angles about the rotor, whereby a substantially balanced and interlocking relation is pro-
- 60, vided at each step between the stator and the rotor.

3. In apparatus for providing step by step movement of a rotor by the resultant action of a plurality of magnetic circuits, a ment, and a plurality of field magnets hav-85 stator comprising a plurality of spaced field ing pole pieces operative with said polarized

plurality of polarized elements, the polarized elements each being provided with more than two equally spaced salient poles for co-70 operation with the field magnet pole pieces whereby the polarized elements are adapted to assume more than two positions between adjacent field pole pieces in the production of the magnetic circuits, with all the salient 75 poles active at each position of the same.

4. In an apparatus for providing step by step movement of a rotor by the resultant action of a plurality of magnetic circuits, a stator comprising a plurality of spaced field 30 magnets provided with pole pieces, a rotor cooperating therewith and including a pair of oppositely positioned polarized elements, the polarized elements each being provided with more than two equally spaced salient 85 poles for cooperation with the field magnet pole piece, the construction being such that the polarized elements are adapted to assume more than two positions between cen-ters of adjacent field pole pieces in the pro- 90 duction of the magnetic circuits, with all the salient poles active at each position of the same.

5. In an electric motor, a stator comprising a plurality of spaced field magnets pro- 95 vided with pole pieces and a rotor including a plurality of pole pieces, each rotor pole piece being provided with more than two equally spaced salient poles, the length of each stator pole piece face being equal to 100 the distance between the opposite sides of the end salient poles of a rotor pole piece and the distance between adjacent stator pole piece faces being equal to the distance between adjacent sides of two salient poles 105 of a rotor pole piece.

6. In an electric motor, a stator comprising a plurality of spaced field magnets provided with pole pieces and a rotor including a plurality of pole pieces cooperating with 110 the stator pole pieces, each rotor pole piece being provided with more than two equally spaced salient poles, the length of each sta-tor pole piece face being equal to the distance between the opposite sides of the end 115 salient poles of a rotor pole piece and the distance between adjacent stator pole piece faces being equal to the distance between adjacent sides of two salient poles of a rotor pole piece, the distance between adjacent 120 salient poles being equal to one-fourth of the distance between the centers of adjacent stator pole piece faces.

7. In apparatus for providing step by step movement of a rotatable element by the 125 resultant action of a plurality of magnetic circuits, a pair of polarized elements movable in synchronism with the rotatable ele-

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elements to position the latter in more than two positionings between adjacent field magnet pole pieces in the selective production of the magnetic circuits, said polarized elements each having more than two equally spaced salient poles all active in the completion of the circuits at each positioning of the said polarized elements.

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8. In apparatus for providing step by 10 step movement of a rotatable element by the resultant action of a plurality of magnetic circuits, a pair of polarized elements movable in synchronism with the rotatable element, and a plurality of field magnets hav-

15 ing pole pieces operative with said polarized elements to cause the latter to assume more than two positions between adjacent field magnet pole pieces in the selective production of the magnetic circuits, said polarized

20 elements having an equal number of equally spaced salient poles all active in the completion of the circuits at each position of the polarized elements, the number of salient poles of a polarized element being greater 25 than two.

9. In apparatus for providing step by step movement of a rotatable element by the resultant action of a plurality of magnetic circuits, a pair of polarized elements mov-

- 30 able in synchronism with the rotatable element, and a plurality of field magnets having pole pieces operative with said polarized elements to establish four positions of the latter from field pole to field pole in the
- 35 selective production of the magnetic circuits, said polarized elements each having four salient poles all active in the completion of the circuits at each position of the polarized elements.

10. An electric indicator having a rotor 40 carrying a single pair of armatures, each provided with a plurality of salient poles, a stator comprising a plurality of magnet windings spaced about the rotor, each wind-

- 45 ing having a pole piece cooperating with said armatures, and means for energizing said windings including provisions for varying in successive steps the number of said windings energized so as to produce more 50 than two positionings of an armature be-
- tween adjacent stator windings, such provisions being adapted for energizing more than two windings at each step.

11. An electric indicator having a rotor 55 carrying a plurality of armatures, a stator comprising a plurality of magnet windings spaced about the rotor, each winding having a pole piece cooperating with said armature, and means for energizing said wind-60 ings, including provisions for varying in successive steps the number of windings energized so as to produce more than two positionings of an armature between adacent stator windings, such provisions be-

series of three or more windings less than the total number of stator windings and spaced about the rotor for more than two right angles.

12. An electric indicator having a rotor 70 carrying a single pair of armatures, each provided with a plurality of salient poles, a stator comprising a plurality of magnet windings spaced about the rotor, each winding having a pole piece cooperating with 75 said armature and means for energizing said windings including provisions for first energizing more than two windings and then energizing more than three windings spaced about the stator so as to produce more than 80 two positionings of an armature between adjacent stator windings.

13. An electric indicator having a rotor, field magnets concentrically located, about said rotor, armatures on said rotor cooper- 85 ating with pole pieces on said magnets, each of said armatures having more than two equally spaced salient poles, the length of each pole piece face being equal to the distance between the opposite sides of the end 90 salient poles, and the distance between adjacent pole piece faces being equal to the distance between adjacent sides of two salient poles.

14. An electric indicator having a rotor, 95 field magnets concentrically located about said rotor, armatures on said rotor cooperating with pole pieces on said magnets, each of said armatures having more than two equally spaced salient poles, the length of each pole 100 piece face being equal to the distance between the opposite sides of the end salient poles and the distance between adjacent pole piece faces being equal to the distance between adjacent sides of two salient poles, the 105 distance between adjacent salient poles being equal to a quarter of the distance between the centers of adjacent pole piece faces.

15. In apparatus for providing step-bystep movement to a rotatable element by the 110 resultant action of a plurality of magnetic circuits, a pair of polarized elements movable in synchronized relation with the rotatable element, a plurality of field magnets having pole pieces operative with said polar- 115 ized elements to establish magnetic circuits, said polarized elements each having four salient poles all active in the completion of the circuits, the pole pieces of adjacent magnets operative with a polarized element be- 120 ing spaced a distance to locate adjacent salient poles of the polarized element in operative relation to the respective pole pieces when the polarized element is operative with both pieces. 125

16. In apparatus for providing step-by-step movement to a rotatable element by the resultant action of a plurality of magnetic circuits, a pair of polarized elements mov-55 ing adapted for energizing at each step a able in synchronism with the rotatable ele- 130

ment, a plurality of field magnets having pole pieces operative with said polarized elements to establish magnetic circuits, said polarized elements each having four salient
poles active in the completion of the circuits, the pole pieces of adjacent magnets operative with a polarized element being spaced a distance to locate adjacent salient poles of the polarized element in operative relation to
the respective pole pieces when the polarized element is operative with both pieces, and means whereby advancing movements of the rotating element through a succession of steps will progressively change the number

15 of salient poles active with a pole piece. 17. In apparatus for providing step-bystep movement to a rotatable element by the resultant action of a plurality of magnetic circuits, a pair of polarized elements mov-20 able in synchronism with the rotatable element, a plurality of field magnets having pole pieces operative with said polarized elements to establish magnetic circuits, said polarized elements each having four salient poles active in the completion of the circuits,  $\mathbf{25}$ the pole pieces of adjacent magnets operative with a polarized element being spaced a distance to locate adjacent salient poles of the element in operative relation to the re-

spective pole pieces when the element is op- 30 erative with both pieces, and means whereby advancing movements of the rotating element through a succession of steps will progressively change the number of salient poles active with a pole piece with the pro- 35 gressive relation of one pole piece the reverse of that of the other pole piece.

18. In apparatus for providing step-bystep movement to a rotatable element by the resultant action of a plurality of magnetic 40 circuits, a pair of polarized elements movable in synchronsim with the rotatable ele-ment, a plurality of field magnets having pole pieces operative with said polarized elements to establish magnetic circuits, said 45 polarized elements each having four salient poles active in the completion of the circuits, and means whereby the number of salient poles of a polarized element active with a predetermined pole piece will be equal in 50 number to the number of poles active with an adjacent pole piece in one position of the rotating element and be of unequal number relation thereto in a succeeding position of such rotating element. 55

In testimony whereof I have hereunto set my hand.

## FRANK W. WOOD.